



永亮塗料有限公司

EVER BRIGHT PAINT COATING SDN. BHD. (857753-V)

101-Q, LINTANG KAMPUNG JAWA, (NON FREE TRADE ZONE)

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PRODUCT:- **NO. 2000 – EPOXY PAINT**

No. 2000 Epoxy is a two pack epoxy resin combined with polyamide hardener used in iron, Steel, light alloy and galvanized steel.

- *PHYSICAL CHARACTERISTICS OF PAINT*

Color	: Dark grey (2000-UC 321)
Gloss (60°)	: 70 ± 5
Specific Gravity	: 1.28 ± 0.02
Solid Content	: 62% by weight
Viscosity	: 75 - 82KU

- *RECOMMENDATION FOR USE*

Surface Preparation and	: The surface must be free from mill scale, oil and other contaminates. Keep dry when applying.
Mixing ratio	: 4 parts by volume of base to 1 part of hardener.
Pot-Life	: 8 hours after mixing at 28°C
Film Thickness	: 40 microns for dry film / 92 microns for wet film
Theoretical Coverage	: 93g/m ² (Dry film thickness of 30 microns)
Number of Coats	: 1 or 2 coats
Application Method	: Brush, roller and airless spray
Guiding Data for Airless Spray	: 120Kg/cm ² and above (Chip No. 417-721)
Thinner	: No. 2000 Epoxy Thinner
Thinner Ratio	: If necessary, add up 5%
Drying Time at 28°C	: Dry to touch – 1 hours Dry to handle – 7 hours Dry to overcoat – 16 hours
Standard Packing	: 4 kgs base with 1 kg hardener